

BIS – EDB IINSPECTION MACHINE



100% Online high-speed inspection of Eye dropper bottles at a speed of 14,000 Bottles per hour

Key Benefits

- Automation enabling 100%, high speed inspection, resulting in assured quality, repeatability and reliability.
- ✓ Huge Savings in Labour cost resulting in faster payback on investment.
- **Customised** reporting to enable compliance.
- Onsite and online service and training Support.

Defects detected

- ✓ Mouth Flash
- Flashes/extra material
- Black Spots, material inclusions, burn Spots
- ✓ Groove Shear (Major)
- ✓ Oil contamination (Major)
- ✓ Holes and thin walls
- ✓ Side Weak
- ✓ Incomplete blowing or bottle shape variation
- ✓ Parting line flash
- Discoloration (Major)
- **Double Shot**
- Preform
- ✓ Shrinkage
- ✓ Short fill
- Mixed product separation
- ✓ Holes/ bottom burst
- ✓ Thin wall/ bottom weak
- **Bottom Logo Missing**
- Bottom flash
- Bottom bulge
- Ratchet not blow
- **Neck Contamination**

Typical Defects Detected



Short Fill



Double Shot



Bottom Week



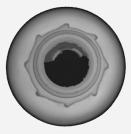
Contamination



Ratchet not formed



Mouth Pulling



Inside Material



Contamination on the base

OPTO MECH

Inspection - Sorting - Reporting

Any kind of Eye dropper bottles

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High speed online inspection of Eye dropper bottles



Salient Features

- ✓ High speed, machine vision cameras, precision optics and customized lighting for clear, high resolution imaging.
- ✓ Operator friendly large screen touch screen interface, displays the images of the bottles as they are passing through, rejected bottle images are saved for future reference.
- ✓ Inspection Screen displays graphically the last 100 defects detected to enable operator to discover and fix potential problems in real time.
- ✓ Easy to define tolerances allows the user to set acceptance/Rejection Criteria as per customer's Specifications
- ✓ 3 Level access control for User, Supervisor, Administrator thru separate passwords
- ✓ Reports as per user defined frequency can be generated.
- ✓ Remote access to the systems to enable online support.



Some of our esteemed customers























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